

PRESSURE VESSELS CODELINE 8"-300 PSI PV 80S30 "CODED" SIDE PORT



PV 80S30 CODELINE "CODED"

MATERIALE DI COMPOSIZIONE:

- Vessel: _____ Vetrotresina
- Tappi: _____ Lega di alluminio 6061-T6
- Anello di chiusura tappo: _____ 316 SST
- Basamento tappo: _____ materiale termoplastico
- Selle (incluse): _____ materiale termoplastico (nr. 2 per vessel fino al 3 elementi, dal 4 elementi fino al 6 elementi nr. 3 per vessel).
- Tiranti (inclusi): _____ in AISI 304 e cuscini in PVC (nr. 2 per vessel fino al 3 elementi, dal 4 elementi fino al 6 elementi nr. 3 per vessel).

DATI TECNICI

- Pressione di progetto: _____ 21 bar a 88°C (300 psi a 190°F)
- Temperatura minima di esercizio: _____ -7°C (20°F)
- Pressione di collaudo: _____
- ASME 27 bar (390 psi)
- CE 31 bar (450 psi)
- Pressione di scoppio: _____ 124 bar (1800 psi)
- Uscita permeato: _____ 1" NPT femmina
- Uscita concentrato: _____ 1 1/2" in AISI 316L connessione per giunto victaulic (giunto victaulic non incluso)
- Posizione porte laterali: _____ Standard a squadra
- Colore Standard: _____ Bianco
- Connettori per membrana (non inclusi): _____ Tramite adapter (2 x vessel, vedi documentazione tecnica)
- Nr. di elementi disponibili: _____ 1-2-3-4-5-6-7

CERTIFICATI:

- Ispezione e marcatura ASME CODE (quotazione su richiesta)
- Marcatura CE (quotazione su richiesta)
- Direttiva 97/23/CE (PED)
- NSF/ANSI 61
- ISO 9001:2000

APPLICAZIONI:

- Osmosi inversa;
- Ultrafiltrazione.

ACCESSORI DA ORDINARE A PARTE:

- Adapter: nr. 2 x vessel (vedi documentazione tecnica).
- Giunti Victaulic 1 1/2" VIC0001
- Sample Pro Valve (prelievo permeato): _____ CA0001

TRATTAMENTO DELLE ACQUE:

- Domestiche
- Industriali
- Municipali
- Reflue (contattare l' Ufficio tecnico Hytek)
- di mare
- Farmaceutiche
- Alimentari

"CODED" CODELINE PV 80S30

MATERIALS COMPOSITION:

- Shell material: _____ Fiberglass
- Plugs: _____ 6061-T6 Hard anodized Alum. alloy
- Retaining ring _____ 316 SST
- Bearing ring _____ Engineering thermoplastic
- Saddles (included): _____ Engineering thermoplastic (nr. 2 supports required up to 3 elements, 3 supports required for length 4 and over)
- Straps (included): _____ AISI 304 and cushion in PVC (nr. 2 straps required up to 3 elements, 3 supports required for length 4 and over)

TECHNICAL SHEET:

- Design Pressure: _____ 21 bar a 88°C (300 psi at 190°F)
- Min. Operating temperature: _____ -7°C (20°F)
- Factory Test Pressure: _____
- ASME 27 bar (390 psi)
- CE 31 bar (450 psi)
- Burst Pressure: _____ 124 bar (1800 psi)
- Permeate Port: _____ 1" NPT female
- Concentrate Port: _____ 1 1/2" in AISI 316L connection for victaulic joint (victaulic joint not included)
- Side Port Position: _____ Standard square
- Standard color: _____ White
- Connection for membrane (not included): _____ By Adapter (2 x vessel, see technical documentation)
- Nr. elements available: _____ 1-2-3-4-5-6-7

CERTIFICATIONS:

- Inspection and ASME CODE stamped (quotation on request)
- CE mark stamped (quotation on request)
- 97/23/CE Directive (PED)
- NSF/ANSI 61
- ISO 9001:2000

APPLICATIONS:

- Reverse Osmose
- Ultrafiltration.

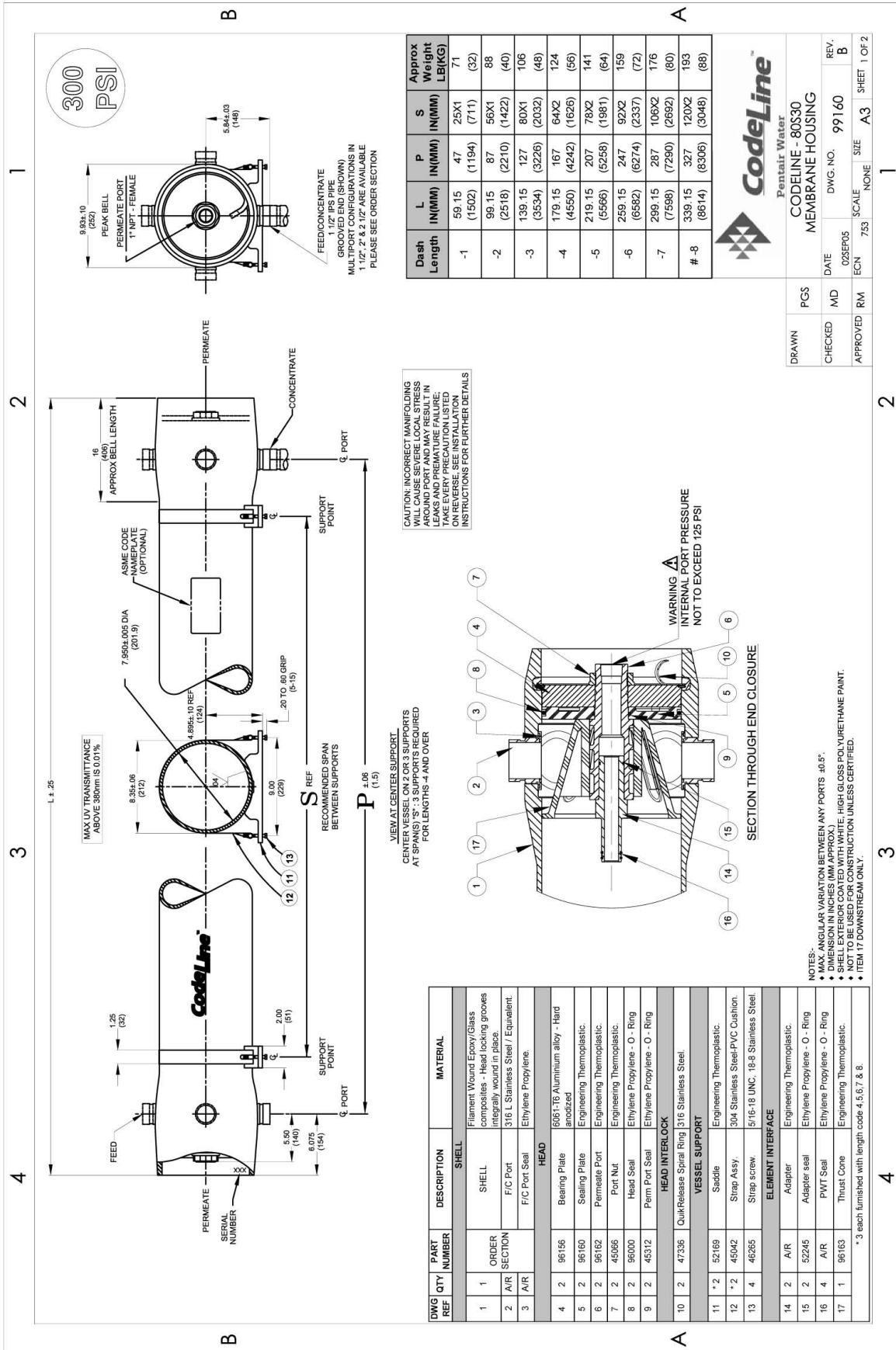
ACCESSORIES TO BE ORDERED SEPARATELY:

- Adapter: 2 x vessel, see technical documentation
- Victaulic Joints 1 1/2" VIC0001
- Sample Pro Valve (permeate stream): _____ CA0001

WATER TREATMENTS

- Domestic
- Industrial
- Municipal
- Drains (contact Hytek Technical Office)
- Sea
- Pharmaceuticals
- Alimentary

DISEGNO TECNICO PV 80S30 CODELINE "CODED / "CODED" CODELINE PV80S30 TECHNICAL DRAW



Dash Length	L IN(MM)	P IN(MM)	S IN(MM)	Approx Weight L(B)(KG)
-1	59.15 (1502)	47 (1194)	25X1 (711)	71 (32)
-2	99.15 (2518)	87 (2210)	56X1 (1422)	88 (40)
-3	139.15 (3534)	127 (3226)	80X1 (2032)	106 (48)
-4	179.15 (4550)	167 (4242)	64X2 (1626)	124 (56)
-5	219.15 (5566)	207 (5258)	78X2 (1981)	141 (64)
-6	259.15 (6582)	247 (6274)	92X2 (2337)	159 (72)
-7	299.15 (7598)	287 (7290)	106X2 (2692)	176 (80)
-8	339.15 (8614)	327 (8306)	120X2 (3048)	193 (88)



DRAWN	PGS	CODELINE - 80S30
CHECKED	MD	MEMBRANE HOUSING
APPROVED	RM	
DATE	02SEP05	DWG. NO. 99160
ECN	753	SCALE NONE
		SIZE A3
		SHEET 1 OF 2

DWG REF	QTY	PART NUMBER	DESCRIPTION	MATERIAL
1	1	ORDER SECTION	SHELL	Filament Wound Epoxy/Glass composites - Head locking grooves integrally wound in place.
2	A/R		F/C Port	316 L Stainless Steel / Equivalent.
3	A/R		F/C Port Seal	Ethylene Propylene.
HEAD				
4	2	96156	Bearing Plate	6061-T6 Aluminium alloy - Hard anodized
5	2	96160	Sealing Plate	Engineering Thermoplastic.
6	2	96162	Permeate Port	Engineering Thermoplastic.
7	2	45066	Port Nut	Engineering Thermoplastic.
8	2	96000	Head Seal	Ethylene Propylene - O - Ring
9	2	45312	Perm Port Seal	Ethylene Propylene - O - Ring
HEAD INTERLOCK				
10	2	47335	Quick-Release Spiral Ring	316 Stainless Steel
VESSEL SUPPORT				
11	* 2	52169	Saddle	Engineering Thermoplastic.
12	* 2	45042	Strap Assy.	304 Stainless Steel/PVC Cushion.
13	4	46265	Strap screw.	5/16-18 UNC. 18-8 Stainless Steel.
ELEMENT INTERFACE				
14	2	A/R	Adapter	Engineering Thermoplastic.
15	2	52245	Adapter seal	Ethylene Propylene - O - Ring
16	4	A/R	PWT Seal	Ethylene Propylene - O - Ring
17	1	96163	Thrust Cone	Engineering Thermoplastic.

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RATING:

DESIGN PRESSURE.....300 PSIG at 190°F
(2.1 MPa at 88°C)
MIN. OPERATING TEMP.....20°F
(-7°C)
FACTORY TEST PRESSURE.....CE / ASME
450 PSIG / 390 PSIG
(3.1 MPa) (2.7 MPa)
QUALIFICATION PRESSURE1800 PSI
(12.4 MPa)

INTENDED USE:

The Codeline 80S30 Fiberglass RO Pressure Vessel is designed for continuous, long term use as a housing for reverse osmosis membrane elements to desalt typical brackish waters at pressures up to 300 psi. Any make of eight-inch nominal diameter spiral-wound element is easily accommodated; the appropriate interfacing hardware for the element specified is furnished with the vessel.

The Codeline 80S30 is designed in accordance with the engineering standards of the Boiler and Pressure Vessel Code of the American Society of Mechanical Engineers (ASME) Code. At small additional cost vessels can be inspected during construction by an ASME Authorized Inspector and ASME Code stamped.

The Codeline 80S30 must be installed, operated and maintained in accordance with the listed precautions and good industrial practice to assure safe operation over a long service life.

The high performance filament wound FRP shell must be allowed to expand under pressure; undue restraint at support points or piping connections can cause leaks to develop in the shell. This side-ported vessel requires special precautions in mounting and connection to piping so that the vessel will not be subjected to excessive stress due to bending moments acting at the side openings in the fiberglass shell. The end closure, incorporating close fitting, interlocking metal components, must be kept dry and free of corrosion; deterioration can lead to catastrophic mechanical failure of the head.

Penair Water will assist the purchaser in determining the suitability of this standard vessel for their specific operating conditions. The final determination however, including evaluation of the standard material of construction for compatibility with the specific corrosive environment, shall be the responsibility of the purchaser. Alternate materials with enhanced corrosion resistance are available on special order.

Specifications are subject to change without notice.

PRECAUTIONS:

- DO...read, understand and follow all instructions; failure to take every precaution will void warranty and may result in vessel failure
- DO...mount the shell on horizontal members at span "S" using compliant vessel supports furnished; tighten hold down straps just snug.
- DO...align and center side ports with the manifold header. Correct, causes of misalignment in a row of vessels connected to the same header
- DO...use flexible type grooved-end pipe couplings, Victaulic® Style 77 or equal, at side ports; allow full, 0.125 inch gap between port and piping, and position piping to maximize flexibility of connection.
- DO...provide flexibility in, and support for piping manifolds so that vessel can grow in length under pressure without undue restraint; provide additional flexible joints in large pipes leading to manifold header.
- DO...provide overpressure protection for vessel set at not more than 105% of design pressure
- DO...inspect end closures regularly; replace components that have deteriorated and correct causes of corrosion

- DO NOT...work on any component until first verifying that pressure is relieved from vessel
- DO NOT...make rigid piping connections to ports or clamp vessel in any way that resists growth of fiberglass shell under pressure;

***ADIA = 0.015 in. (0.4mm) and
**AL = 0.2 in. (6mm) for a length code -8 vessel
DO NOT...hang piping manifolds from ports or use vessel in any way to support other components
DO NOT...tighten Permeate Port connection more than one turn past hand tight

- DO NOT...operate vessel without connecting both Permeate Ports internally to complete set of elements or otherwise plug ports internally so that external piping connection is not subjected to feed pressure

- DO NOT...install Spacer on downstream end of vessel
- DO NOT...operate vessel without Thrust Cone installed downstream
- DO NOT...pressure vessel until double-checking to verify that the Locking Ring is in place and fully seated.

- DO NOT...operate vessel at pressure and temperature in excess of its rating.
- DO NOT...operate vessel with permeate pressure in excess of 125 psi at 190°F (0.86 Mpa at 88°C).
- DO NOT...tolerate leaks or allow end closures to be routinely wetted in any way
- DO NOT...operate outside the pH range 3-10.

ORDERING:

Using the chart below, please check the features you require and fax them with your purchase order to our customer service department for further processing.

For optional materials and/or feature not listed below, please consult the factory for pricing and availability

VESSEL LENGTH CODE – please check one

MODEL 80S30 □-1 □-2 □-3 □-4 □-5 □-6 □-7 □-8

Consult Sales Manager for Eight-Element Housings.

MEMBRANE BRAND AND MODEL – please check one and fill in information

- Please supply adapters for the following membrane brand and specific model
Brand _____ Model _____
- Membrane brand and model information is not currently available, but will be supplied to Penair Water on or before the following date, ___/___/___

CERTIFICATION REQUIRED

- ASME Stamped and National Board Registered (Please consult factory for pricing)
- CE Marked
- Standard, Certified by Penair water.

MATERIAL AND PORT CONFIGURATIONS OPTIONS – please check one

- Standard: all materials and port configurations as per drawing 99160 on the previous page
- NOTE: The options listed below will increase the vessel price. Call factory for pricing details.
- Option: Customer specified port configuration. Using the chart below, please indicate the customized options you require for each end of the pressure vessel (multiple options are available at each end).

(Please consult factory as these options will affect pricing and vessel lead time)

FEED PORT CONFIGURATION

- Standard – 1/2" IPS pipe, grooved ends, with ports in-line
 - Optional – Multi-Ports™
- Using the instructions in Order Specification Sheet #99007, please fill out your feed port configuration in the space below. List port location first, followed by port size for each choice.

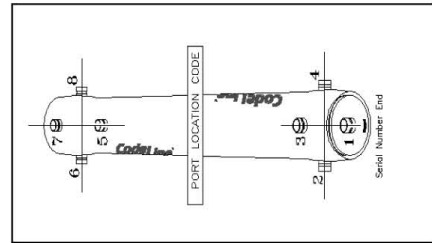
- Serial number end
- Opposite end

PERMEATE PORT CONFIGURATION:

- Standard 1" FNPT.
- Optional – 1.25" MNPT.

For complete information on proper use of the vessel
Please refer to the 80S Series USER'S GUIDE: 94182.

PORT SIZE CODE	
D	1 1/2" GROOVED END
E	2" GROOVED END
F	2 1/2" GROOVED END



PRESSURE VESSELS CODELINE 8"-300 PSI PV 80S30NC "NO CODED" SIDE PORT



PV 80S30NC CODELINE "NO CODED"

MATERIALE DI COMPOSIZIONE:

- Vessel: _____ Vetrosesina
- Tappi: _____ materiale termoplastico
- Anello rapido di chiusura tappo: _____ 316 SST
- Selle (incluse): _____ materiale termoplastico (nr. 2 per vessel fino al 3 elementi, dal 4 elementi fino al 6 elementi nr. 3 per vessel).
- Tiranti (inclusi): _____ in AISI 304 e cuscini in PVC (nr. 2 per vessel fino al 3 elementi, dal 4 elementi fino al 6 elementi nr. 3 per vessel).

DATI TECNICI

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- Uscita permeato: ____ 1" NPT femmina & 1 1/2" in PVC connessione per giunto victaulic (giunto victaulic non incluso)
- Uscita concentrato: _____ 1 1/2" in AISI 316L connessione per giunto victaulic (giunto victaulic non incluso)
- Posizione porte laterali: _____ Standard a squadra
- Colore Standard: _____ Bianco
- Connettori per membrana (non inclusi): ____ Tramite adapter (2 x vessel, vedi documentazione tecnica)
- Nr. di elementi disponibili: _____ 1-2-3-4-5-6-7

CERTIFICATI:

- Marcatura CE (su richiesta)
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APPLICAZIONI:

- Osmosi inversa;
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ACCESSORI DA ORDINARE A PARTE:

- Adapter: nr. 2 x vessel (vedi documentazione tecnica).
- Giunti Victaulic 1 1/2" VIC0001
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- Domestiche
- Industriali
- Municipali
- Reflue (contattare l' Ufficio tecnico Hytek)
- di mare
- Farmaceutiche
- Alimentari

"NO CODED" CODELINE PV 80S30NC

MATERIALS COMPOSITION:

- Shell material: _____ Fiberglass
- Plugs: _____ Engineering thermoplastic
- Retaining ring _____ 316 SST
- Saddles (included): _____ Engineering thermoplastic (nr. 2 supports required up to 3 elements, 3 supports required for length 4 and over)
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- Ultrafiltration.

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- Sample Pro Valve (permeate stream): _____ CA0001

WATER TREATMENTS

- Domestic
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- Sea
- Pharmaceuticals
- Alimentary

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